MICHAEL GRABNER



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Personal Profile

More than 15 years of experience in the automotive industry in Manufacturing and Operations Management, as Plant Manager and operations consultant with international assignments in Europe, America and Asia.

Strong problem-solving competence, analytical approach and well known for anticipatory and strategical view with experience in shop-floor management, production planning, automation, powertrain and outer body panel solutions.

Disciplined, highly engaged, results driven with core competence in area of Operational Management I am searching for a new challenge.

My great passion for high-performance and technologically advanced production environments, adherence to schedules and a strong track record of my realized projects will contribute immensely to the success of your business.

Michael Grabner

Entrepeneur

"predicting rain does not count, building arks does" Warren Buffett

PROFESSIONAL EXPERIENCE

Owner Grabner-Consulting.com (2022 - current) Owner MSManagementanddigitalsolutions LLC (2022 - current)

Head of Operations WF BU Steering Europe(2019 - 2022)Plant Manager Headquater Plant WF(2018 - 2022)

Danfoss A/S Sonderborg DenmarkSite Headcount #1:500 FTE / turnover 200Mio€Site Headcount #2:120 FTE / turnover 20Mio€reported to:3xVP (President monthly)internal resources managed:620 indirect reportsdirect reports #1:7, Safety-Manager; Quality-Manager; Supply ChainManager; Controlling 2x; Production Manager; Assistance;6, Safety-Manager; Quality-Manager; Supply ChainManager; Controlling; Production Manager; Technology Manager;

job overview:

Reorganization of Plant structure and main operational processes to achieve a level of operational excellence and clear lead compared to other WF plants **main duties**:

Lead and improve the WF headquarters plant in Nordborg and revamp the sister plant in Germany. Standardize tools and processes to ensure maximum cost efficiency for both plants. Improve SQDC KPI's and the whole cost structure for Nordborg to be internationally competitive for future business.

- 1. Improve the safety awareness culture and KPI
- 2. Strengthen the operational performance in all 3 BU's
- 3. Improve Q processes and further reduce ppm levels across all BU's
- 4. Establish a roadmap to technological leadership within BU Steering and other BU's depending on specific needs
- 5. Increase operational capacity and eliminate any backlog situation

main achievements:

- 1. Improved safety to a new level (0 accidents / LTI's)
- 2. Reduced Q costs and ppm by 30%
- 3. Initiated several double source strategy projects and protected high delivery figures despite the lockdown situation in Asia
- 4. Turnover increase by since | profitability increased by since
- 5. Productivity increase by 10% annually
- 6. Implemented real-time plant performance metrics (OEE/downtime)
 - 7. Reduced inventory by 20%
- 8. Increased throughput time by 30%
- 9. Achieved technological leap, implementation of new production process technology for BU Steering (virtual match grinding)
- 10. Increased output and turnover for BU e-Steering by 100% since 2018

Languages

German	00000
English	0000
Dutch	$\bullet \bullet$
Danish	••
Italian	•
Programming	$\bullet \bullet \bullet \bullet$

Professional Knowledge

Executive Leadership Experience

- Strategic Management
- **Consulting Experience**
- Coaching & Mentoring
- Quality Management / TQM
- **Project Management**
- Lean Production / TPM
- Shop floor Management
- Continuous Improvement
- Automation
- **Process Optimization**
- Assembly Line Planning
- Manufacturing Line Planning
- **Class A Body Panels**
- Transmission Technology
- Hydraulic Solutions
- Design 2D / 3D
- Ishikawa / 8D problem solving

Strengh

- Technical Skills
- Leadership Skills
- Management Experience
- **P&L** Experience
- Decisive
- IT skills
- Math | Numbers

QUALITY MANAGER

VOESTALPINE AUTOMOTIVE COMPONENTS Bunschoten

Netherlands Site Headcount:

reported to:

1.100 FTE / turnover 160Mio€ Head of Quality (CEO quarterly)

internal resources managed: 33 indirect reports **direct reports:** 5, Laboratory; Final inspection; Incoming goods inspection; Supplier quality engineering; Operational quality auditing **job overview**:

Reorganization of the Quality department from Spare to Serial production. Implementation of APQP processes and Change Management to achieve level of operational excellence

main duties:

Lead several Q-departments and reduce total cost of Quality. Establish an operational Quality Management System with culture of First Time Right (through continuous improvement)

- 1. Train and lead cross functional production support (Quality Auditing)
- 2. Customer and vendor contact incl. conducted root cause analysis and development of corrective action plans within the organization
- 3. Reduce operational quality costs (scrap & direct labor)
- 4. Streamline processes and increase efficiency (Kaizen Team)
- 5. Develop training grids to cross train First Time Right principle

main achievements:

- 1. Direct labor reduction Q-operations (final inspection) 30%
- 2. Reduced customer complaints at serial business main OEM by 90%
- 3. Achieved Best in Class quality level for main OEM (started with Q-Help status and daily escalation)
- 4. +15% OEE improvement (due to improved part quality level)
- 5. Improved internal validation lead time (joining technologies) by 80%
- 6. Implemented tools and meetings to analyze main quality issues including root cause analysis and problem-solving activities which lead to a decrease in costs of approx. 1 Mio € / year

MANAGEMENT CONSULTANT

(2014 - 2015)

Schakau Management Beratung GmbH DE

Voestalpine Site Headcount: 1.100 FTE / turnover 160Mio€ reported to: Head of Quality (CEO quarterly) main responsibilities: Consulting in Q-Management solutions by analyzing organizational bottlenecks and providing solutions to overcome the operational issues specifically for the Q-department. main achievements: Stabilized measuring room for 24/5 operations, Training, hiring, process validation in the Quality Engineering department

Hackerodt Site Headcount: 150 FTE / turnover 22Mio€ reported to: CEO

internal resources managed: 70 indirect reports direct reports: 5, Engineering, Maintenance, 3x Production/Assembly main responsibilities: Steer and improve all operational departments as Head of Manufacturing and Assembly

- main achievements:
- 1. Established Shop Floor Management (KPI driven meetings and goalsetting)
- 2. OEE improved approx. 10%
- 3. Coaching of relevant departments and individuals
- 4. Established tools to improve and visualize the process flow

(2016 - 2018)

Specific Lean Skills

- The Principles of Lean
- The 7 Types of Lean
- Value Stream Mapping
- Continuous Improvement / Kaizen
- Root Cause Analysis
- Ishikawa Diagram & 5xW
- Kanban & One Piece Flow
- Poka Yoka Design
- SMED (Quick Changeover)
- Theory of Constraints (Bottleneck)
- Standardized Work

Specific IT Skills

- **MS** Office
- MS Power BI
- HTML / CCS
- SAP
- Linux
- Macro Programming
- Google Suit (sheet, ...)

PLANT MANAGER

MAGNA STEYR Fuel Systems GmbH DE

Magna Steyr FS Site Headcount:70 FTE / turnover 10Mio€reported to:General Manager (VP monthly)internal resources managed:70 indirect reports

direct reports: 5, Engineering, Production, Quality, Logistics, HSE **job overview**:

Lead development of a greenfield plant which was bought from an owner managed middle sized enterprise which nearly faced bankruptcy. Directed and restructure all plant operations with P&L responsibility. **main duties**:

Ramp up of machinery and equipment, stabilize production (OEE), improve process technology (laser welding) and reduce operational costs and quality related problems. Establish level of trust with customers and lead integration in the Magna organization.

- 1. Establish a stable operational onsite Management
- 2. Ramp up production and stabilize all processes
- 3. PPAP all products and improve product and process quality
- 4. Establish an operational organization (incl. budgeting and hiring)
- 5. Implement TS16949 certification (Management system)
- 6. Establish positive culture and trust with customers and suppliers
- 7. Increase turnover and add additional business to the plant
- 8. Establish safety and security standards (improve OSHA rate)

main achievements:

- 1. Overcame broken supplier relationship and ramped up production
- 2. Improved OEE from 20% to 85% without any band stop at OEM site
- 3. PPAPed 30 variants, met customer specific timeline; reduced from 900 to 50 ppm and implemented TS16949 QM system certification
- 4. Reestablished broken customer relation and regained lost volume
- 5. Added additional customer and improved turnover by 400%
- 6. Monitored plant operations; lead with KPI's (Balanced Scorecards)
- 7. Established Shopfloor Management and introduced MAFACT (TPS)
- 8. Added lean principles and best practice methods
- 9. Increased production capacity by > 600% in 3 years (FTE +20%)
- 10. Arranged technology transfer (laser welding) to Magna Steyr Graz

GROUP LEADER PTO & FINAL DRIVE

(2010 – 2010)

Magna Powertrain AG & Co KG AT Site Headcount: 2.000 FTE / turno

reported to: direct reports: 2.000 FTE / turnover 600Mio€ Head of Manufacturing/Assembly 5, members of the team

job overview:

Operational lead for development and implementation of technologies and processes for future manufacturing and assembly lines including integration of further improvements into serial production machinery **main duties**:

Improve World Class Manufacturing and Operational Excellence standards. Steer new projects and ramp up activities in house

- 1. Develop new processes and implement new technology to improve operational costs and strengthen lead in World Class Manufacturing
- 2. Develop/improve APQP standards to reduce lead time and costs
- 3. Implement lean principles and support international teams to improve lean guidelines and Operational Excellence
- 4. Analyze new concepts, calculate and procure new business

5. Supervise serial production to further improve OEE and costs **main achievements**:

- 1 Improved and incorporated k
- Improved and incorporated lean principles and TPM in production (culture, reduction in CAPEX approx. 15%)
- Improved OEE by inline measurement techniques (3D coordinated measurement) by 5%
- 3. Improved lead time for new Volkswagen Assembly Lines by 25%
- 4. Reduced labor costs for these Assembly Lines by 15%
- 5. Implemented standardized work and improved visual Management

Additional Qualification

Top Managers @ Danfoss

Awareness Training General Management

Negotiation Training

Leadership Training at Magna Powertrain

Presentation Skills Training

Time Management

Project Management

Member of Talent-Pool Magna Steyr Fuel Systems (Senior)

Member of Leadership-Pool Magna Powertrain

Personal Interests/Activities

- Stock and Financial Market
- CFD and Option Trading
- Cryptocurrencies
- Other Investments
- Automotive Sector

Electric Cars / Mobility

Semiconductor Technology

Artificial Intelligence

Renewable Energy

- Running & Hiking
- Swimming
- Reading

SENIOR CONSULTANT

Magna Powertrain AG & Co KG AT

Site Headcount: reported to: 2.000 FTE / turnover 600Mio€ Plant Manager (plus regional CEO)

job overview:

Plant Manager (plus regional CEO)

International consultant for ramp ups and operational improvements. **main duties**:

- Support for World Class Manufacturing and Operational Excellence
- 1. Analyze and evaluate regional processes and organizations
- 2. Create necessary actions to improve local operational business
- 3. Lead and support regional teams in all operational aspects **main achievements**:
- Italy MPT Benevento (operational consultant)
- Trained the operational team regarding TPM and new technologies
- Improved calculation process; lead project management new products USA NPG Syracuse (operational consultant)
- Supported during ramp up to improve OEE (technical availability)
- Validated their EOL testbenches and performed correlation analysis
- India MPT Gurgaon (Manager Manufacturing and Assembly)
- Calculated their first projects and business plans
- Defined all operational standards (SOR) & audited potential suppliers
- Lead first pilot Assembly line project (concept till SOP)
- Mexico MPT (senior manufacturing engineer)

- Supported ramp up phase of Assembly line (transfer case) Korea MPT (operational consultant)

- Trained the Korean manufacturing team regarding OPEX (in Austria) *China MPT (operational consultant)*
- Trained the Senior Management in operations
- Supported 1st project from concept till SOP (Project Management)

PROJECT MANAGER ASSEMBLY

Magna Powertrain AG & Co KG ATSite Headcount:2.000 FTE /reported to:Head of Mar

2.000 FTE / turnover 600Mio€ Head of Manufacturing/Assembly

job overview:

Responsible to improve serial production and lead new production projects within the company.

main duties:

Supervise and improve operational costs for serial production and steer new projects and ramp up activities in house.

- 1. Analyze new concepts, calculate and procure new business
- 2. Lead project management for supplier related business
- 3. Supervise serial production to further improve OEE and costs
- 4. Develop new processes and implement new technology to improve operational costs and strengthen lead in World Class Manufacturing

main achievements:

- 1. Successful ramp up of PQ46 front axle project (time and costs)
- 2. Supervised the serial production PQ35 front Axle project (OEE improvement 84% to 92%) through continuous improvement
- 3. Rebuilt existing Assembly line (PQ46) and improved output by 50%

DESIGNER & PROJECT MANAGER (2003 – 2005) M&R AUTOMATION GmbH AT

Site Headcount: reported to: 280 FTE / turnover 60Mio€ Manager Design and Procurement

job overview:

Responsible to design concepts and lead projects for new automated machinery used in different businesses (consumer, automotive) **main duties**:

- 1. Create drafts and detailed drawings for automated machinery
- Lead projects from first conception till successful SOP main achievements:
- 1. Successfully ramped up the ITC LR transfer case (time & costs)
- 2. Designed and supervised the PQ46 HAA450 Assembly Line
- 3. Designed and supervised the ATC350 Transfercase project

(2005 - 2007)